



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4021-7

Job Sheet 171903



Part No: D4021-7

Job Qty: 24 ea

Part Name: Hoop



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/9/18

Job Tracking No:

Due Date: 2/16/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV B SHEET 3 IPP RevA: new issue DD 09.11.25 verified by:EC IPP Rev:B as per dwg REV.A DD 10.02.22 verified by:EC IPP Rev:C as per dwg revB DD 10.04.20 verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	24 Ea		2/15/18	0.00	0.00	Start Up Waterjet		re 18/02/12
100	Waterjet	24 pcs		2/15/18	0.02	9.34	Waterjet1		pc 18/02/12
110	QC	24 pcs		2/15/18	0.00	0.00	QC2 Waterjet-3		pc 18/02/12
120	QC	24 pcs		2/15/18	0.00	0.00	QC8-4		pc 18/02/12
130	Large Fab	24 pcs		2/15/18	0.00	8.16	Large Fab 8		DHL 18/02/12
140	QC	24 pcs		2/16/18	0.00	0.00	QC5		CPC
150	Packaging	24 pcs		2/16/18	0.00	0.00	Packaging3 Large Fab		DHL 18/02/12
160	QC21-SA	24 Ea		2/16/18	0.00	0.00	QC21		DAS FEB 27 2018

Part Op 100 - 1- Cut as per dwg D4021 2- Deburr as required
Descriptions: 130 - MAKE CHAMFER AS PER DWG
150 - LOCATION: WA004

21
9-88

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304B0.625X3.000	304 Bar .625 X 3.00	9.9984 ft (.4166 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304B0.625X3.000	10	17	0

Part Specifications

Specifications could not be found.

Plex 2/9/18 10:05 AM Dart.Gagnon.Michelle

M304B0.625X3.000
SO12902

M304B0.625X3.000
SO12902

DART
AEROSPACE
S041592



Hoop

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

PART NO: D4021-7
Original Serial #: S041592

Revision:

Operation:

Change No:

Start up Operation

02/12/18

Job No: 171903

QA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor Approval Verification		
			QC / QA Coordinator Approval		
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : _____					